WEST BENGAL STATE ELECTRICITY DISTRIBUTION COMPANY LIMITED
(A Govt. of West Bengal Enterprise)

Office of the Chief Engineer,
Procurement & Contracts Department
Vidyut Bhavan, 4th. floor,
Bidhannagar, Kolkata – 700091.

TECHNICAL SPECIFICATION FOR XLPE ARMOURED ALUMINUM CABLE SUITABLE FOR 3 Core & 1 Core

a) NON-EFFECTIVELY EARTHED 33 KV SYSTEM

AND

b) EFFECTIVELY EARTHED 11 KV SYSTEM

TECHNICAL SPECIFICATION
FOR
XLPE CABLE SUITABLE FOR USE IN NON-EFFECTIVELY EARTHED 33 KV SYSTEM
AND EFFECTIVELY EARTHED 11 KV SYSTEMS

1. SCOPE :

1.1 The specification covers the design, manufacture, testing, supply and delivery in proper packed condition of different grades of 1 or 3 core, Aluminum Conductor, Cross-linked polyethylene (XLPE) insulated, PVC sheathed, Armoured, screened Power Cables.

2. DEVIATION :

Normally the offer should be as per Technical Specification without any deviation. But any deviation felt necessary to improve performance, efficiency and utility of equipment must be mentioned in the 'Deviation Schedule' with reasons duly supported by documentary evidences and advantages of such deviation. Such deviation suggested may or may not be accepted. But deviations not mentioned in 'Deviation Schedule' will not be considered afterwards.

3. LOCATION :

3.1 The Cables may be laid buried directly in ground at a depth of one metre in average, any where in West Bengal and terminated for outdoor connection to a power transformer or to overhead lines.

3.2 The Cables may also be laid within covered cable trenches, in cable racks or open air ladder trays etc. for certain portions of lengths.

4.0 SYSTEM DEAILS :

4.1	*Voltage grade (KV) of cable required*	::	***19/33***	***6.35/11***
4.2	*Service Voltage*	::	*33 KV*	*11 KV*
4.3	*Highest Voltage*	::	*36 KV*	*12 KV*
4.4	*Earthing System*	::	*Delta connected system earthed through Earthing transformer*	*Solidly Earthed*
4.5	*B.I.L. For Cable*	::	*170 KV for 33 KV Grade*	*75 KV for 11 KV Grade*
4.6	*Fault Level (Maxm.)*	::	*See Clause 7.06*	*See Clause 7.06*
4.7	*Frequency*	::	*50 C./S*	*50 C/S*

5.0 WEATHER CONDITION :

5.1 Monsoon prevails generally from the month of June to October with showers sometimes heavy, acidic, smoky, industrial and foggy.

5.2	*Maximum ambient temperature*	::	*50 degree C.*
5.3	*Minimum ambient temperature*	::	*4 degree C*
5.4	*Thermal resistance of soil*	::	*150 degree C-Cm/Watt*
5.5	*Maximum Daily average ambient temp*	::	*40 degree C*
5.6	*Maximum relatively humidity*	::	*100.00%*
5.7	*Average rainfall per annum*	::	*200 cm*

5.1 Monsoon prevails generally from the month of June to October with showers sometimes heavy, acidic, smoky, industrial and foggy.

5.8 *Maximum height above the Sea level* :: *1000* *Meters*

6.0 STANDARDS:

6.1 The Cable shall conform to the following standards to the extent of WBSEDCL's requirement is fulfilled.

1)	*IS: 7098 (Part-II) (Latest)*	:	*Specification for cross-linked polyethylene Insulated PVC Sheathed Cables for working Voltages from 3.3 KV up to and including 33 KV*
2)	*IS:8130-1984*	:	*Specification for Conductors for insulated electric cables and flexible cords*
3)	*IS:5831-1984*	:	*PVC insulation & sheath of electric cables*
4)	IS: 3975-1970	:	*Armour for cables (for 3 Core)*
5)	*IS:10810-1984*	:	*Methods of test for Cables.*
6)	*IS:10418-1982*	:	*Cable Drums for Electric Cables.*

6.2 The cable, joints, outdoor termination and their accessories and fittings may conform to other Indian and/or equivalent Standards or important publications to improve upon their performance, but shall not fall short of the requirement of this specification. The tenderer shall clearly indicate such standards in their offers.

7.0 ELECTRICAL CHARACTERISTICS & PERFORMANCE:

7.01 Description of Cables:

a) 19/33 KV Grade: Stranded compacted circular Aluminum (H4 Grade) Conductor, shielded with black extruded semi-conducting compound XLPE insulated, core shielded with black extruded semi-conducting compound, black semi-conducting tape and a copper tape, coloured strips having Red, Yellow & Blue for core identification, shielded cores laid up with fillers, binder taped and Black extruded PVC (Type ST-2) inner sheath, single layer of round galvanized steel wire/strip armoured and black extruded PVC (Type ST-2), overall sheathed, conforming generally to IS:7098(Part-II).

b) 6.35/11KV Grade: Stranded compacted circular Aluminum (H4 Grade) Conductor, shielded with black extruded semi-conducting compound XLPE insulated, core shielded with black extruded semi-conducting compound, copper tape, coloured strips having Red, Yellow & Blue for core identification, shielded cores laid up with fillers, binder taped and **Black extruded PVC (Type ST-2) inner sheath**, single layer of galvanized **flat** steel strip armoured and **Blue extruded PVC (Type ST-2) overall sheathed**, conforming generally to IS:7098(Part-II) and its latest amendments.

7.02	Voltage Grade:	19/33KV (For 33 KV System)	6.35/11KV (For 11 KV System)
7.03	Size of Cable	: 95 sq. mm.	95 sq. mm.

	185 sq.mm.	185 sq.mm.
	240 sq.mm.	240 sq.mm.
	300 sq.mm.	300 sq.mm.
	400 sq.mm.	400 sq.mm.
	500 sq.mm.	500 sq.mm.
7.04 Service Voltage :	33 KV	11 KV

7.05 Maxm.Conductor temp. : 90 degree C at maxm. continuous current.

7.06	Permissible Maxm. Short Ckt. Current for conductors	***33 K.V System***	***11K.V. System***
		1) 47.1 KA for 1Sec for 33 KV 500 sq.mm	*1)* 47.0 KA(895.47MVA) for 1 sec for 11 KV 500 sq.mm
		2) 37.6 KA for 1Sec for 33 KV 400 sq.mm	2) 37.6 KA (716.37MVA) for 1 sec for 11 KV 400 sq mm
		3)28.2K.A(1612 MVA)for 1Sec for 33 KV 300 Sq mm	*3)28.2K.A(537MVA)for 1Sec for 11KV 300 Sq mm*
		4)22.56 K.A(1289 MVA)for 1Sec for 33 KV 240 Sq mm	*4)22.6 K.A(429MVA)for 1Sec for 11KV 240 Sq mm*
		5)17.39 K.A(994 MVA)for 1Sec for 33KV 185 Sq mm	*5)17.39 K.A(331 MVA)for 1Sec for 11KV 185 Sq mm*
	Short Ckt. Current – Single Phase to Earth	*2 KA for 3 Secs for all ratings*	*Combine Earth Fault Current of Screen & Armour (KA for 1 sec.)* *1. 4.85 for 3C x 95 sq. mm.* *2. 5.81 for 3C x 185 sq. mm.* *3. 6.76 for 3C x 300 sq. mm.* *4. 7.32 for 3C x 400 sq. mm.* *Considering Cu tape width & thickness as 50 and 0.04 mm respectively. Steel Strip Armour of Trapezium cross section with dimensions 4.0, 3.4 & 0.8 (distance between parallel sides) mm and 30,37,44 & 47 numbers of strip.* *It is indicative only, bidder shall design for type A armouring with E/F current.* ***However WBSEDCL also request the bidders to furnish their calculations of Earth Fault current for combined screen & armour considering Cu tape thickness 0.06 mm (min) as mentioned in Cl. No. 7.12***

7.07	Maximum Permissible emergency overload temp. at 25% overload to 100 hrs. per year or 500 hrs. in life of Cable	:	130 degree C for one hour
7.08	Maxm. Permissible short circuit Temperature	:	250 degree C for one second
7.09	Conductor Material	:	Material to IS: 8130, H4 Grade Aluminium Conductor, stranded compacted circular
7.10	Conductor screening	:	Extruded, cross linked, semi-conducting compound of 1.0 mm. thickness for 33 KV and thickness of conductor screening shall be 0.5 mm **(nominal)** thickness for 11 KV Cable.
7.11	Insulation	:	XLPE of thickness, 8.8 mm. (Nominal) for 33 KV and 3.6 mm. (Nominal) for 11 KV
7.12	Insulation Screening : For 33 KV	::	Combination of black extruded semi-conducting compound & semi-conducting tape as the non-metallic part and annealed copper 0.06 mm (minimum) thick tape lapping as metallic part. For 1 Core Cable, the non-magnetic metal armour will act as metallic part insulation screening.
	For 11 KV :	:	It is same but semi-conducting tape is not required

7.07	Maximum Permissible emergency overload temp. at 25% overload to 100 hrs. per year or 500 hrs. in life of Cable	:	130 degree C for one hour
7.13	Inner Sheathing	:	Black extruded PVC Type ST-2 compound for 33 KV and **Black extruded PVC (Type ST-2) inner sheath** for 11 KV and thickness as per ISS. For 1 Core there will be no inner sheath.
7.14	Armouring	:	Single layer of round galvanized steel wires/strips for 33 KV (3 Core) and galvanized flat steel strips for 11 KV (3 core) as per IS. For 1 Core, there will be flat galvanized steel armour made of non-magnetic metal.
7.15	Overall Sheathing	:	Coloured PVC Type ST-2 compound to IS:5831, extruded for both 33 KV (green) and 11 KV **(blue)**. Thickness shall be as per ISS.
7.16	Approx length of Cable in a Drum	:	250 meters with a tolerance of $\pm$ 5% (for 3-Core). 500 Metres $\pm$ 5% (for 1 Core). But overall tolerance of item wise PO quantity shall be -1% (minus 1%).
7.17	End Sealing	:	H.S. Caps (See Clause 8.11) (Heat Shrinkable)
7.18 a)	Max. tan-delta at room temp., at nominal Phase to Neutral Voltage (Uo)	:	0.004
b)	Maxm. Increment of tan-delta between 0.5 Uo to 2 Uo at room temp	:	0.002
7.19	Partial Discharge Value	:	10 pc (max.) at 1.73Uo (for routine test)
7.20	Impulse Tests	:	170 KV for 33 KV and **75 KV** for 11 KV as per IS: 7098 (Part-II)/ 2011.
7.21	H.V. Tests between Conductors & Screen/Armour	:	48 KV (rms) for 33 KV for 5 minutes and as per ISS for 11 KV
7.22	Maximum D.C Resistance per KM	:	As per relevant I.S.S

* N.B. : The above parameters are applicable for 3-Core and 1-Core Cable, if not otherwise specified.

8.0 **CABLE CONSTRUCTION**:

8.1 XLPE Underground Cable is to be manufactured in continuous catenary process at controlled elevated temperature and pressure in inert atmosphere with use of suitable materials for XLPE main insulation with semi-conducting screen. The inner and outer semi-conducting sheaths and main polyethylene insulation between the sheaths are to be simultaneously extruded during the Tripple Extrusion Process of manufacturing and main insulation of the Cable is to be extruded unfilled. The XLPE Cable in this specification does not have any metal sheath and the short circuit rating of the cable will depend on the conductivity and continuity of the strands of the armour wires which shall be ensured by guarding against corrosion.

8.2 **CONDUCTOR SCREEING**:

A semi-conducting cross-linked polyethylene (XLPE) screening shall be extruded over the conductor to act as an electrical shield which together with the elimination of the so called "Strand Effect" prevents to a great extent air ionization on the surface of the conductor.

8.3 **INSULATION**:

The main insulation of the Cable shall be extruded unfilled, chemically cross-linked polyethylene (XLPE) inert gas cured satisfying the requirement of IS: 7098(Part-II).

8.4 **INSULATING SCREEN**:

The screen shall be made up as given in 7.12. The metal screen eliminates tangential stress of rotating electrostatic field surrounding the conductor and uniform electrical stress in the insulation.
The semi-conducting polyethylene (XLPE) screen shall be extruded over the main polyethylene insulating wall to prevent partial discharge at the surface of the insulation. The copper tape shall be wrapped over the semi conducting tape or extrusion as mentioned earlier for 3 core cables. The metal screen so formed around the cores shall be in contact with one another as the cores are laid up at triangular configuration. For single core cable, Aluminium wire armouring shall constitute the metallic part of insulation screen. Conductor screening, insulation and insulation screening shall be extruded in triple extrusion processes so as to obtain continuously smooth interfaces.

8.5 The mechanical and chemical properties of the materials for semi conducting screens are much more important than their electrical properties, but for obtaining the high overall degree of electrical properties of an E.H.V. cable, the inner and outer semi conducting screens and the main polyethylene insulation between the screens shall be simultaneously extruded during the manufacturing process known as "tripple extrusion". The advantages are:

i) The partial discharge level at the surface of the insulation is brought to a minimum.
ii) There will be no displacement of the semi conducting screen and insulation during expansion and contraction due to load cycles and bending.
iii) The semi conducting screens are easily removable during jointing and termination operations.

8.6 **LAYING UP**:
The phase identification of the cores shall be by colour **strip** as per I.S.S. for 3 core cables only.

Core Colour
Red
Yellow
Blue
The screened cores shall be laid up with interstices filled with PVC fillers and taped with a binder tape as to obtain a reasonably circular cable.

8.7 **INNER SHEATH**:
The cable core shall be supplied with bedding of PVC (inner sheath) in the form of extruded PVC sheath for 33KV cables. **Black extruded PVC (Type ST-2) inner sheath** shall be used for 11 KV Cable and thickness as per Para 7.13 and as per ISS.

8.8 **ARMOUR**:
The cable shall be wire armoured/Steel strip in case of 33 KV and Strip armoured in case of 11 KV, 3 Core cables to ensure an adequate return path for the flow of fault current and also to provide suitable mechanical protection. The Steel Strips of required size in requisite number as per para 7.14 shall be laid closely in the spiral formation to protect the circumference of the cable fully and to provide adequate cross sectional area for flow of maximum fault current within limits of specified temperature rise and duration of fault. The direction of the lay of the armour shall be opposite to that of the cable cores. In case of Single Core Cable the armour should be of non-magnetic material.

8.9 **OUTER SEATH**:
A reliable serving shall be necessary for maintaining conductivity of the armour particularly under corrosive condition in the form of jacket. The cable shall therefore be finished with an extruded PVC overseath of thickness as per para 7.15.

The quality of PVC oversheath (Jacket) shall be ensured for service reliability against moisture intrusion and shall conform to type ST-2 of IS:5831.

The colour of the outer sheath shall be as follows :
For 33 KV Cable : GREEN & For 11 KV Cable : BLUE
The sheaths shall be protected against white ants, vermin and termites by suitable, reliable and durable measures.
The supplier shall suggest suitable materials for use, in the event of damage to the oversheath to prevent passage of moisture along the cable.

8.10 **CABLE IDENTIFICATION**:
The following shall be embossed on the outer sheath for the identification.

a) Manufacturer's Name or Trade Mark.
b) Type of Cable with Cable Code
c) Voltage Grade.
d) Nominal section & Material of conductor and number of crores.
e) Month & Year of manufacture.
f) Inscription for length of cables at 1.0 meter interval.
g) Name of the purchaser : WBSEDCL
h) Marking "Electric" shall be embossed throughout the length of the Cable at 1.0 metre spacing.
i) Type of insulation i.e. XLPE.

8.11 **SEALING OF CABLE ENDS** :
The cable ends of cable in the wooden/ steel drum for delivery shall be sealed with heat shrinkable caps.

9.0 **DRUMS**:

The Cable shall be packed in non-returnable wooden **or steel** drums.

9.1 The following information shall be marked on each drum.

a) Drum identification No.
b) Manufacturer's Name, Trade Name/Trade Mark, if any.
c) Nominal sectional area of the conductor of the cable.
d) No. of Cores.
e) Type of Cable and Voltage Grade with Cable Code.
f) Length of the Cable in Cable Drum.
g) Direction of rotation of Drum (by means of an arrow)
h) Approximate Weight : Tare : Gross
i) Year and Country of Manufacture.
j) Purchase Order No.
k) Date of Delivery & Due Date
l) Name of the Purchaser : WBSEDCL

Drums shall be proofed against attack by white ants or termite conforming to IS : 10418. The Drums may also be marked with ISI Certificate Mark, if applicable.

9.2 **Safe Pulling Force:** 30 N/mm2 (for Conductor)

10.0 **Tests to be performed as per IS: 7098 (Part-II)/2011 & IS:8130/1984 and its amendments.**

10.1A Type Test: All the tests mentioned below are to be made as per details given in IS:10810. The party shall submit Type Test report from CPRI or NABL accredited third party LAB as per IS:7098/II/2011 and it latest amendment and other relevant IS/ IEC for each offered item of identical type, voltage grade, size, material and design, carried out within 5 years from the due date of opening of tender. Type Test Certificate should bear NABL Logo. Accreditation of NABL LAB should be displayed in the official website of NABL

a) Tests on conductor
   i) Tensile Test (for aluminium) (not applicable for compacted conductor as per IS:8130-1984)
   ii) Wrapping Test (for aluminium) (not applicable for compacted conductor as IS:8130-1984)
   iii) Resistance Test.

b) Tests for armouring Wires strips.

c) Test for thickness of insulation and sheath

d) Physical test for insulation.
   i) Tensile strength and elongation at break.
   ii) Ageing in air oven.
   iii) Hot test.
   iv) Shrinkage test
   v) Water absorption (Gravimetric)

e) Physical tests for outer sheath
   i) Tensile strength and elongation at break.
   ii) Ageing in air oven.
   iii) Shrinkage test.
   iv) Hot deformation.
   v) Heat shock.
   vi) Loss of mass in air oven.
   vii) Thermal stability.

f) Partial discharge test.
g) Bending test.
h) Dielectric power factor test.

   i) As a function voltage.
   1) As a function of temperature.

i) Insulation resistance (Volume resistivity) Test.
j) Heating cycle test.
k) Impulse with stand test.
l) High voltage test.
m) Flammability test.

10.1B The following tests on screened cable shall be performed successively on the same test sample of completed cable, not less than 10m. in length between the test accessories.

a) P.D. Test.
b) Bending Test followed by P.D. Test.
c) Dielectric power factor as a function of voltage.
d) Dielectric power factor as a function of temperature.
e) Heating cycle test followed by dielectric power factor as a function of voltage and P.D.tests.
f) Impulse withstand test and
g) High voltage test as per para 7.21.
   If a sample fails in test (g) one more sample shall be taken for this test, preceded by tests (b) & (e).

10.2 **Acceptance Test**: The following shall constitute Acceptance Tests:
a) Tensile test (for aluminium)
b) Wrapping test (for aluminium)
c) Conductor resistance test.

d) Test for thickness of insulation and sheath.
e) Hot set test for insulation.
f) Tensile strength and elongation at break test for insulation and outer sheath.
g) P.D. test (for screened cables) only on full drum length.
h) High Voltage test, and
i) Insulation resistance (VOLUME RESISTIVITY) TEST

10.3 **ROUTINE TESTS**:

The routine test shall be carried out on all cables manufactured in accordance with this specification.

The following routine tests shall be made on cable length as specified in the ISS.
a) Conductor resistance test.
b) Partial discharge test on full drum length.
c) High voltage test as per para 7.21

10.4 **TEST WITNESS**:

1. All Tests shall be performed in presence of Purchaser's representative if so desired by the Purchaser.
2. The contractor, shall give at least fifteen (15) days advance notice for witnessing such tests.

11. **TEST CERTIFICATE**:

11.1 Certified copies of all routine tests carried out at Works shall be furnished in Six (6) copies for approval of the purchaser.
11.2 The cables shall be despatched from Works only after receipt of Purchaser's written approval of shop test reports.
11.3 Type Test Certificates of the Cable offered shall be furnished. Otherwise the cable shall have to be type tested on similar rating as per Clause – 10 free of any charges to prove the design.

12. **DESCRIPTIVE LITERATURES, TEST RESULTS ETC.**:

The following details for the cable shall be submitted with bid.
a) Manufacturer's Catalogue giving cable construction details and characteristics.
b) Manufacturing process in detail for cables highlighting the steps to control.
   i) Contamination.
   ii) Formation of water trees.
   iii) Effects of by products of cross-linking.
   iv) Stress control etc.
c) Cross section drawing of the cable.
d) Cable current ratings for different types of installation inclusive of all de rating factors due to ambient temperature, grouping etc.
e) Over-Load characteristics of the cable without endangering the normal life and electrical quality of the insulation.
f) Complete technical data of the cables.
g) List of Customers to whom the Cable of similar rating have been supplied.
h) Copy of Type Test Report carried out within last 5 years from the due date of opening of Tender on similar type of Cable in a NABL accredited/Govt. approved Test House or Laboratory is to be submitted along with the tender otherwise tender may be rejected.

Type Test (after placement of order) : Besides submission of Type Test Report carried out within last 5 years as per tender specification, type test at the discretion of the ordering authority shall have to be arranged by the successful

contractor from any lot offered for inspection sample chosen at random after successful routine test by our inspection team as per relevant ISS from CPRI/NABL accredited/Govt. recognized Test House or Laboratory in presence of WBSEDCL's representative.

However the necessary cost of the type test charges will be reimbursed to the party on production of necessary supporting documents.

i) Valid Calibration Certificate of instruments/equipment used for Testing purpose conducted by NABL accredited Laboratory provided the certificate bears an accreditation body logo. For testing equipment where NABL accreditation is not available, calibration certificate from educational institutions like IIT's, NIT's, J.U., C.U., B.H.U. only can be accepted provided they demonstrate traceability.

j) Documents to be submitted at the time of physical delivery at consignee stores :

The following documents are to be submitted by the venders to the consignee stores at the time of dispatch to stores by the venders :

a) Copy of Purchase Order
b) Copy of dispatch instruction
c) Inspection Test certificate
d) Guarantee certificate
e) Proforma Invoice
f) Calculation Sheet for price variation on the basis of IEEMA or CACMAI as applicable with base date of order
g) Seal list and packing list
h) Challan in triplicate

k) Way Bill, if applicable

SCHEDULE OF GUARANTEED TECHNICAL PARTICULARS FOR 11 KV ARMOURED ALUMINIUM XLPE CABLES
(To be filled in by the Supplier)

1	**NAME OF MANUFACTURER & ADDRESS**	:				
2	Voltage Grade.	:	6.35/11 KV	6.35/11 KV	6.35/11 KV	6.35/11 KV
3	Core & Cross Section No x sqmm	:	3 x 400	3 x 300	3 x 185	3 x 95
4	Type & Designation(as per ISS)	:	A2XFY	A2XFY	A2XFY	A2XFY
5	List of Standards applicable	:	**IS: 7098(PT-2) 1985,** IS: 8130 - 1984, IS:5831 – 1984, IS:3975 – 1999, IS: 10810 – 1984 & IS: 10418 - 1982	**IS: 7098(PT-2) 1985,** IS: 8130 -1984, IS:5831 – 1984, IS:3975 – 1999, IS: 10810 – 1984 & IS: 10418 - 1982	**IS: 7098(PT-2) 1985,** IS: 8130 - 1984, IS:5831 – 1984, IS:3975 – 1999, IS: 10810 – 1984 & IS: 10418 - 1982	**IS: 7098(PT-2) 1985,** IS: 8130 -1984, IS:5831 – 1984, IS:3975 – 1999, IS: 10810 – 1984 & IS: 10418 - 1982
a	Service Voltage	:	11KV	11KV	11KV	11KV
b	Neutral Earthing	:	6.35KV	6.35KV	6.35KV	6.35KV
6	Maximum. Conductor temperature	:				
a	Continuous (in Deg. C)	:				
b	Short time (in Deg.C)	:				
7	Conductor	:				
a	Material to IS-8130(Class/Grade)	:	H4 Grade Aluminium of Class-2	H4 Grade Aluminium of Class-2	H4 Grade Aluminium of Class-2	H4 Grade Aluminium of Class-2
b	Size (Sq.mm.)	:	400	300	185	95
c	No./Nominal diameter of wires in each.	:				
	Conductor (no./mm.)	:				
d	Shape of conductor(Circuler/ other shaped)	:	Stranded Circular Compacted	Stranded Circular Compacted	Stranded Circular Compacted	Stranded Circular Compacted
8	Shielding/screening on Conductor	:				
a	Material	:	Semi-conducting compound	Semi-conducting compound	Semi-conducting compound	Semi-conducting compound
b	Type	:	Extruded	Extruded	Extruded	Extruded
c	Whether thermosetting?	:				
9	Insulation	:				
a	Material	:				
b	Type	:	Extruded	Extruded	Extruded	Extruded
c	Thickness (mm)	:				
10	Shielding / screening on insulation	:				
a	Material	:	Semi-conducting compound	Semi-conducting compound	Semi-conducting compound	Semi-conducting compound
b	Type	:	Extruded	Extruded	Extruded	Extruded
c	Thickness (mm)	:				
	i) Non-metallic	:				
	ii) Metallic	:				

Signature with Designation & Seal
With Name of the Firm

SCHEDULE OF GUARANTEED TECHNICAL PARTICULARS FOR 11 KV ARMOURED ALUMINIUM XLPE CABLES
(To be filled in by the Supplier)

11	Inner – sheath	:				
a	Material	:				
b	Type	:				
c	Minimum Thickness of sheath (mm)	:				
d	Extruded/Wrapped	:				
e	Approx. outside diameter	:				
12	Armouring	:				
a	Material	:	Galvanised Steel Strip	Galvanised Steel Strip	Galvanised Steel Strip	Galvanised Steel Strip
b	Size	:				
c	D.C. resistance at 20 deg.C (Ohm/Km.)	:				
d	A.C. resistance at 20 deg.C	:				
13	Overall Sheath	:				
a	Material	:	PVC (Blue Colour)	PVC (Blue Colour)	PVC (Blue Colour)	PVC (Blue Colour)
b	Type	:	ST-2	ST-2	ST-2	ST-2
c	Thickness (mm.)					
d	Colour of Sheath	:	Blue	Blue	Blue	Blue
14	Approx. overall diameter of the Cable (mm.)	:				
15	Continuous current rating for	:				
	standard condition, laid direct	:				
a	In ground at temp 30 deg.C	:				
b	In duct at temp 30 deg.C	:				
c	In air at temp40 deg.C	:				
16	Charging current attracted system voltage A/KM	:				
17	Short Circuit Current in KA (Maxm.)	:				
a	for 1 sec	:				
b	for 0.5 sec	:				
18	Combine Earth Fault Current for Screen and Armour in KA for 1 sec					

Signature with Designation & Seal
With Name of the Firm

SCHEDULE OF GUARANTEED TECHNICAL PARTICULARS FOR 11 KV ARMOURED ALUMINIUM XLPE CABLES
(To be filled in by the Supplier)

19	Electrical Parameters	:				
a	Maxm. D.C. resistance/km	:				
	of conductor at 20 deg.C (Ohm/Km)	:				
b	AC resistance/kilometer of	:				
	conductor at 90 deg.C(approx.) (Ohm/Km)	:				
c	Reactance/kilometer(approx.) (Ohm/Km)	:				
d	Capacitance/Kilometer(approx.) (um/Km)	:				
e	Di-electric losses at rated	:				
	(Uo/U) system KV, 50 cycles/sec	:				
	in Watts/KV/Phase)	:				
f	i) tan-delta at 0.5 Uo	:				
	ii) tan-Delta at Uo	:				
	iii) tan-Delta at 1.5 Uo	:				
	iv) tan-Delta at 2 Uo	:				
20	Vol. Resistivity at 27 deg.C(ohm/Cm)	:				
21	Recommended minimum bending radius	:				
22	Derating factor for following ambient	:				
	temperature in Air/Ground	:				
a	at30 deg. C	:				
b	at35 deg. C	:				
c	at45 deg. C	:				
d	at 50 deg.C	:				
23	Cable Drums	:				
a	Standard Length of Cable/Drum (Mtrs)		250±5%	250±5%	250±5%	250±5%
b	Net weight of cable/Drum (kg)					
c	Dimension of Drum		Generally as per IS: 10418-1982	Generally as per IS: 10418-1982	Generally as per IS: 10418-1982	Generally as per IS: 10418-1982
d	Shipping weight (Kg)					
24	Safe pulling force (Kg.)	:				
25	Partial discharge value	:				

Signature with Designation & Seal
With Name of the Firm

SCHEDULE OF GUARANTEED TECHNICAL PARTICULARS FOR 11 KV ARMOURED ALUMINIUM XLPE CABLES
(To be filled in by the Supplier)

26	Details of the protective measures against attack by white ante varmints etc. to be XLPE's outer sheath during manufacture	:				
27	Type of curing of XLPE insulations	:	Inert Gas (Nitrogen) curing through CCV Line	Inert Gas (Nitrogen) curing through CCV Line	Inert Gas (Nitrogen) curing through CCV Line	Inert Gas (Nitrogen) curing through CCV Line
28	Cut ends of the Cable shall be sealed	:	Heat shrinkable and caps	Heat shrinkable and caps	Heat shrinkable and caps	Heat shrinkable and caps
29	Cable identification shall be made as per class 8.10 (Yes/No)	:				
30	Cable Drums shall be marked with the with the informations of Clauses 9.1 conspicuously (Yes/No)	:				
31	Embossing		Name of Manufacturer, ELECTRIC, WBSEDCL , 11 KV XLPE Armoured Cable, Size, Cable Type, Month & Year of Manufacturing, Sequential Marking in each meter interval	Name of Manufacturer, ELECTRIC, WBSEDCL , 11 KV XLPE Armoured Cable, Size, Cable Type, , Month & Year of Manufacturing, Sequential Marking in each meter interval	Name of Manufacturer, ELECTRIC, WBSEDCL , 11 KV XLPE Armoured Cable, Size, Cable Type, , Month & Year of Manufacturing, Sequential Marking in each meter interval	Name of Manufacturer, ELECTRIC, WBSEDCL , 11 KV XLPE Armoured Cable, Size, Cable Type, , Month & Year of Manufacturing, Sequential Marking in each meter interval

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